

Date: Friday, 25/04/2008 11:08:00 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PLATE
 Job Number : 38790
 Estimate Number : 13268
 P.O. Number :
 This Issue : 25/04/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : SMALL / MED FAB
 Previous Run :
 Written By : Jul 01.01.25
 Checked & Approved By :
 Comment : Est Rev:A New Issue 08-04-18 DD verified by:EC

Part Number : D323841
 Drawing Number : D3238 REVD U/R
 Project Number : N/A
 Drawing Revision : D U/R
 Material :
 Due Date : 02/05/2008 Qty: 2 Um: Each

Additional Product

PROTOTYPE

FOR ENGINEER'S USE ONLY

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M5052H32S040 5052-H32 .040 Sheet



Comment: Qty.: 0.0126 sf(s)/Unit Total : 0.0252 sf(s)

5052H32 aluminum sheet 0.040" thick

batch: 107513

18 8-4-28

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3238

Dwg Rev: D

Prog Rev: D

18 8-4-28

(3)

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



18 8-4-28

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

Jul 02.01.29

02.01.29

(3)

5.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

FL

08/05/06

(3)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

**ENGINEERING
APPROVAL**

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION 08/05/06

08/05/06 x (signature)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

08/06

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/25 (signature)

Job Completion



Change
To w/o 220

U 28-05-09

CART AEROSPACE LTD		Work Order:	38790
Description: PLATE		Part Number:	D3238-41
Inspection Dwg: D3238-41 Rev: D			Page 1 of 1



FIRST ARTICLE INSPECTION CHECKLIST

X

First Article

Prototype

[illegible]

Measured by: RB	Audited by: 	Prototype Approval: 
Date: 8-4-28	Date: 08-04-29	Date: 08-05-28

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	